

PRO-FINISH SPECIFICATIONS

Standard Cabinets (Letters following model numbers: S = Suction; P = Pressure; B = Bag; C = Collector; R = Reclaimer)

MODEL NUMBER	PART NUMBER	NUMBER OF DOORS ¹	RECLAIMER VENTILATION ²	DUST COLLECTION ³	BLOWER MOTOR ⁴	SHIPPING WEIGHT
2636 SB	102010	1 standard	(Not applicable)	Dust bag	1 hp	421 lbs
3648 SB	103010	2 standard		Dust bag	1 hp	539 lbs
3696 SB	106010	2 standard		Dust bag	(2) 1 hp	1078 lbs
2636 SC	102011	1 standard		DCM-80A	1 hp	671 lbs
3648 SC	103011	2 standard		DCM-80A	1 hp	789 lbs
4848 SC	104011	2 standard		DCM-200	1-1/2 hp	1376 lbs
6060 SC	105011	2 standard		DCM-200A	2 hp	1669 lbs
3696 SC	106011	2 standard		DCM-80A	(2) 1 hp	1578 lbs
60120 SC*	107011	2 standard		DCM-200A	(2) 2 hp	3338 lbs
2636 SRB	102000	1 standard		400 CFM at 6" S.P.	Dust bag	1 hp
2636 PRB	102100					
3648 SRB	103000	2 standard	400 CFM at 6" S.P.	Dust bag	1 hp	565 lbs 782 lbs
3648 PRB	103100					
3696 SRB*	106000	2 standard	400 CFM at 6" S.P.	Dust bag	(2) 1 hp	1138 lbs 1379 lbs
3696 PRB*	106100					
2636 SRC	102001	1 standard	400 CFM at 6" S.P.	DCM-80A	1 hp	800 lbs 914 lbs
2636 PRC	102101					
3648 SRC-4	103001	2 standard	400 CFM at 6" S.P.	DCM-80A	1 hp	819 lbs 1032 lbs
3648 PRC-4	103101					
3648 SRC-6	103021	2 standard	600 CFM at 6" S.P.	DCM-200	1-1/2 hp	1266 lbs 1479 lbs
3648 PRC-6	103121					
4848 SRC-6	104001	2 standard	600 CFM at 6" S.P.	DCM-200	1-1/2 hp	1423 lbs 1636 lbs
4848 PRC-6	104101					
4848 SRC-9	104021	2 standard	900 CFM at 6" S.P.	DCM-200A	2 hp	1458 lbs 1671 lbs
4848 PRC-9	104121					
6060 SRC-9	105001	2 standard	900 CFM at 6" S.P.	DCM-200A	2 hp	1736 lbs 1949 lbs
6060 PRC-9	105101					
7272 SRC-9	127001	1 standard	900 CFM at 6" S.P.	DCM-200A	2 hp	2700 lbs 2900 lbs
7272 PRC-9	127101					
7272 SRC-12	127023	1 standard	1200 CFM at 10" S.P.	DCM-200B	5 hp	2800 lbs 3000 lbs
7272 PRC-12	127123					
3696 SRC-4*	106001	2 standard	400 CFM at 6" S.P.	DCM-80A	(2) 1 hp	1638 lbs 1879 lbs
3696 PRC-4*	106101					
3696 SRC-6*	106021	2 standard	600 CFM at 6" S.P.	DCM-200	(2) 1-1/2 hp	2632 lbs 2773 lbs
3696 PRC-6*	106121					
60120 SRC*	107001	2 standard	900 CFM at 6" S.P.	DCM-200A	(2) 2 hp	3472 lbs 3713 lbs
60120 PRC*	107101					

NOTES TO SPECIFICATIONS

- 1) NUMBER OF DOORS:** Cabinets with a single door open on the right-hand side. An additional door on the left-hand side is optional.
 - 2) RECLAIMER VENTILATION:** The larger CFM reclaimer should be used when cleaning extremely dirty, contaminated parts; when using dusty or extremely friable media; when using high-density media; or when using multiple blast guns. Pro-Finish reclaimers can be retrofitted easily to cabinets originally purchased without a reclaimer.
 - 3) DUST COLLECTION:** Although exposed dust bags are available with 3648 and 3696 models, these cabinets should be equipped with a dust collector if operated for more than two hours per day. Dust collectors improved cleanliness and efficiency, and can be retrofitted easily to cabinets originally purchased with a dust bag.
 - 4) BLOWER MOTOR:** Standard electricals for 1 horsepower motors (115 V, 60 Hz, 1 phase, 20 amp); for 1-1/2 horsepower motors (230 V, 60 Hz, 1 phase, 15 amp); for 2 horsepower motors (230 V, 60 Hz, 1 phase, 17 amp); and for 5 horsepower motors (230 V, 60 Hz, 3 phase, 20 amp). These numbers represent full-amp draws for the dust collector and basic cabinet. Local codes determine actual circuit size. Special electricals are available.
 - 5) All size cabinets are 14-gauge steel construction with the exception of the 7272 cabinets which are 11-gauge.**
- * 3696 and 60120 models are dual-station cabinets. The 3696 consists of two 3648 cabinets joined together. The 60120 consists of two 6060 cabinets joined together.

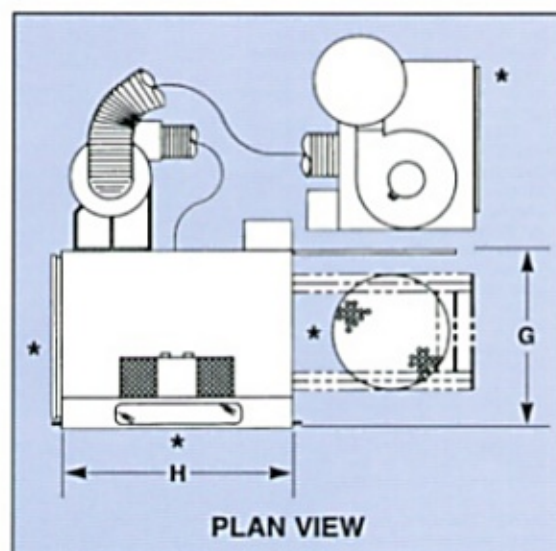
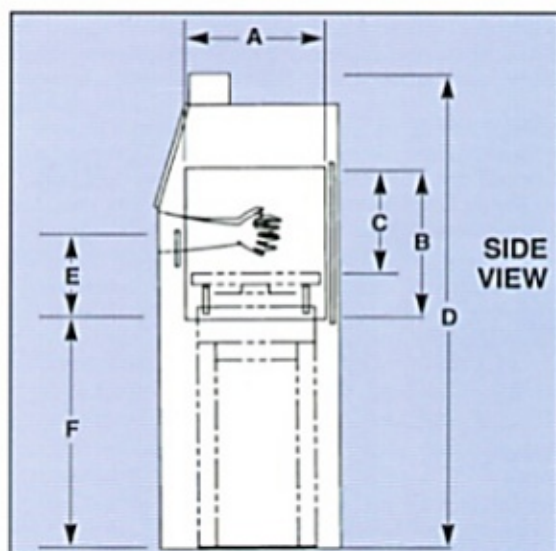


Toll Free: 800-366-4341 Local: 757-548-4842 Fax: 757-547-9597
Email: info@nortonsandblasting.com

PRO-FINISH DIMENSIONS

Standard Cabinets (See "SIDE VIEW" for A, B, C, D, E, and F. See "PLAN VIEW" for G, H, floor area and access points.)

MODEL TYPE	2636	3648/3674	4848	6060	7272
A) Door opening depth (ID)	20"	29"	41"	50"	64"
B) Door opening height (ID)	22"	32"	32"	40"	58"
C) Height from turntable to top of door opening					
Stationary manual turntable	17"	27"	27"	35"	—
Rolling manual turntable	15"	25"	25"	33"	44"
Rolling powered turntable	—	21"	21"	29"	38"
Low-profile turntable	20"	30"	30"	38"	—
D) Exterior height	72"	75"	75"	80"	84"
E) Height from enclosure floor to glove-entry midpoint	10"	10"	10"	10"	25" to 29"
F) Height from cabinet base to enclosure floor	34"	34"	34"	34"	27"
G) Cabinet depth (exterior)	26"	36"	48"	60"	72"
H) Cabinet width (exterior)	36"	48"	48"	60"	72"
Floor area	42 ft ²	59 ft ²	80 ft ²	87 ft ²	163 ft ²
Access points	★	★	★	★	★



NOTES TO CABINET DIMENSIONS

• System shown includes cabinet, reclaimor, dust collector, turntable and some popular options. (Other configurations and options will affect dimensions, which are approximate and subject to change.) • Dust collector, reclaimor and options can be rearranged within limits to suit particular installations. • Floor areas shown indicate basic reclaimor/dust-collector sizes and include operator access points as well as turntable and platform. • Height includes reclaimor and dust-collection hose.

Dust Collectors

MODEL	DUST BAG	DCM-80A	DCM-200	DCM-200A	DCM-200B
Dimensions (DxWxH)	24"x30"x83"	21"x26"x98"	34"x39"x107"	34"x39"x105"	34"x39"x116"
With Sound Attenuator & Automatic Bag Shaker	—	29"x31"x107"	40"x41"x112"	40"x39"x112"	40"x39"x127"

NOTES TO DUST-COLLECTOR DIMENSIONS

• Filter material is cotton sateen with the exception of the DCM-200B model, equipped with needled felt • Drawing D-806862, available upon request, shows all pertinent dimensions and related information. • Cartridge-type dust collectors available.